



PETROKUT 27

DESCRIPTION

PETROKUT 27 is a compounded cutting oil formulated with sulfur and fatty oil additives. It is used in machining operations where cutting fluid transparency is needed for good metal working visibility.

PROPERTIES

- Gives superior surface finish and prolongs tool life
- Exhibits non-staining characteristics
- Provides high degree of chemical activity important in cutting ferrous alloys in such operations as broaching, grinding and threading
- Prevents smoking in service due to relatively high flash point

GRADE

- ISO VG 27

APPLICATION

- Transparent cutting fluid for machining operation.

TYPE

- Non-emulsifiable sulfurized cutting oil

AVAILABLE PACKAGES

Please contact our Sales Team for the available packages.

TYPICAL CHARACTERISTICS

Specific Gravity at 15.6 °C	0.8678
Flash Point, COC, °C	204
Color, ASTM	0.5
Viscosity at 40°C, cSt	26.31
Viscosity at 100°C, cSt	4.76
Viscosity Index	99